الفـرق بـين
ISO 9001
ISO 14001
ISO 45001

ISO 9001:2015, ISO 14001:2015, and ISO 45001:2018 Comparison Table

ISO 9001	ISO 14001	ISO 45001
1. Scope	**1. Scope**	**1. Scope**
2. Normative references	**2. Normative references**	**2. Normative references**
3. Terms and definitions	**3. Terms and definitions**	**3. Terms and definitions**
4. Context of the organisation	**4. Context of the organisation**	**4. Context of the organisation**
4.1 Understanding the organisation and its context	4.1 Understanding the organisation and its context	4.1 Understanding the organisation and its context
4.2 Understanding the needs and expectations of interested parties	4.2 Understanding the needs and expectations of interested parties	4.2 Understanding the needs and expectations *of workers* and other interested parties
4.3 Determining the scope of the quality management system	4.3 Determining the scope of the environmental management system	4.3 Determining the scope of the OH&S management system
4.4 Quality management system *and its processes*	4.4 Environmental management system	4.4 OH&S management system
5. Leadership	**5. Leadership**	**5. Leadership** *and worker participation*
5.1 Leadership and commitment *5.1.1 General*	5.1 Leadership and commitment	5.1 Leadership and commitment
5.1.2 Customer focus		
5.2 Policy *5.2.1 Establishing the quality policy* *5.2.2 Communicating the quality policy*	5.2 Environmental policy	5.2 OH&S policy
5.3 Organisational roles, responsibilities and authorities	5.3 Organisational roles, responsibilities and authorities	5.3 Organisational roles, responsibilities and authorities
		5.4 Consultation and participation of workers
6. Planning	**6. Planning**	**6. Planning**
6.1 Actions to address risks and opportunities	6.1 Actions to address risks and opportunities 6.1.1 General	6.1 Actions to address risks and opportunities 6.1.1 General
	6.1.2 Environmental aspects	
		6.1.2 Hazard identification and assessment of risks and opportunities
	6.1.3 Compliance obligations	6.1.3 Determination of legal requirements and other requirements
	6.1.4 Planning action	6.1.4 Planning action
6.2 Quality objectives and planning to achieve them	6.2 Environmental objectives and planning to achieve them 6.2.1 Environmental objectives 6.2.2 Planning actions to achieve environmental objectives	6.2 OH&S objectives and planning to achieve them 6.2.1 OH&S objectives 6.2.2 Planning to achieve OH&S objectives
6.3 Planning of changes		8.1.3 Management of change
7. Support	**7. Support**	**7. Support**
7.1 Resources *7.1.1 General* *7.1.2 People* *7.1.3 Infrastructure*	7.1 Resources	7.1 Resources

7.1.4 Environment for the operation of processes
7.1.5 Monitoring and measuring resources
  7.1.5.1 General
  7.1.5.2 Measurement traceability
7.1.6 Organisational knowledge		

7.2 Competence	7.2 Competence	7.2 Competence
7.3 Awareness	7.3 Awareness	7.3 Awareness
7.4 Communication	7.4 Communication 7.4.1 General 7.4.2 Internal communication 7.4.3 External communication	7.4 Communication 7.4.1 General 7.4.2 Internal communication 7.4.3 External communication
7.5 Documented information 7.5.1 General 7.5.2 Creating and updating 7.5.3 Control of documented information	7.5 Documented information 7.5.1 General 7.5.2 Creating and updating 7.5.3 Control of documented information	7.5 Documented information 7.5.1 General 7.5.2 Creating and updating 7.5.3 Control of documented information
8. Operation	**8. Operation**	**8. Operation**
8.1 Operational planning and control	8.1 Operational planning and control	8.1 Operational planning and control *8.1.1 General*
		8.1.2 Eliminating hazards and reducing OH&S risks
8.2 Requirements for products and services *8.2.1 Customer communication* *8.2.2 Determining the requirements for products and services* *8.2.3 Review of the requirements for products and services* *8.2.4 Changes to requirements for products and services*		
	8.2 Emergency preparedness and response	8.2 Emergency preparedness and response
8.3 Design and development of products and services *8.3.1 General* *8.3.2 D&D planning* *8.3.3 D&D inputs* *8.3.4 D&D controls* *8.3.5 D&D outputs* *8.3.6 D&D changes*		
8.4 Control of externally provided processes, products and services 8.4.1 General *8.4.2 Type and extent of control* *8.4.3 Information for external providers*		8.1.4 Procurement 8.1.4.1 General *8.1.4.2 Contractors* *8.1.4.3 Outsourcing*
8.5 Production and service provision *8.5.1 Control of production and service provision* *8.5.2 Identification and traceability*		

8.5.3 Property belonging to customers or external providers *8.5.4 Preservation* *8.5.5 Post-delivery activities*		
8.5.6 Control of changes		8.1.3 Management of change
8.6 Release of products and services		
8.7 Control of nonconforming outputs		
9. Performance evaluation	**9. Performance evaluation**	**9. Performance evaluation**
9.1 Monitoring, measurement, analysis and evaluation 9.1.1 General	9.1 Monitoring, measurement, analysis and evaluation 9.1.1 General	9.1 Monitoring, measurement, analysis and evaluation 9.1.1 General
9.1.2 Customer satisfaction		
	9.1.2 Evaluation of compliance	9.1.2 Evaluation of compliance
9.1.3 Analysis and evaluation		
9.2 Internal audit	9.2 Internal audit 9.2.1 General 9.2.2 Internal audit programme	9.2 Internal audit 9.2.1 General 9.2.2 Internal audit programme
9.3 Management Review *9.3.1 General* *9.3.2 Management review inputs* *9.3.3 Management review outputs*	9.3 Management review	9.3 Management review
10. Improvement	**10. Improvement**	**10. Improvement**
10.1 General	10.1 General	10.1 General
10.2 Nonconformity and corrective action	10.2 Nonconformity and corrective action	10.2 *Incident,* nonconformity and corrective action
10.3 Continual improvement	10.3 Continual improvement	10.3 Continual improvement